

Fig. 2 (PRIOR ART)

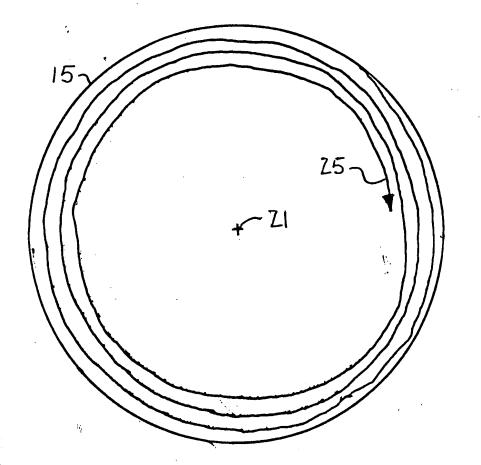
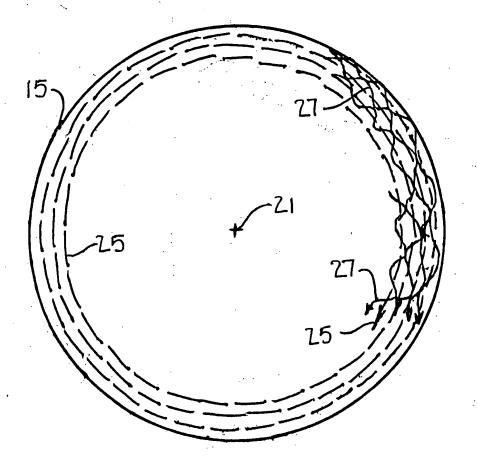
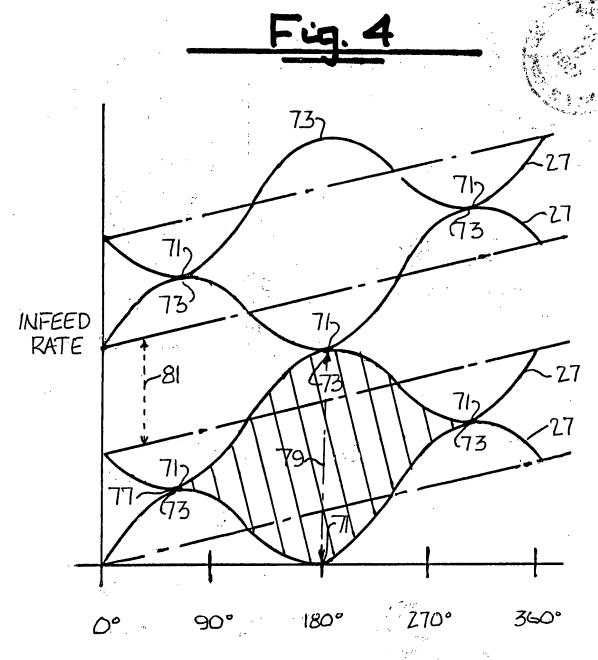


Fig. 3





WORKPIECE ANGLE O

<u>F4.5</u>

